



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G25331-3G-1
Job Sheet 186633



Part No: RBW6205G25331-3G-1

Job Qty: 2 ea

Part Name: Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G25331-3G Rev B URF 17-759 IPP Rev A 17.10.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-3		JB 18-12-21
110	CNC Lathe	2 pcs	11/30/18	11/30/18	0.00	1.33	SL-154		JB 18-12-21
120	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		JB 18-12-21
130	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		JB 18-12-21
140	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC5 - not req.		28
210	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	2 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per Folio: FB609 FOLIO REV: _____ DWG REV: _____ 2-DEBURR

DAS
21
9-89

JAN 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R1.000	17-4 SS H900 Round Bar 1.00"	.6800 ft (.34 ea)	90-Start up Operation	5041668

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R1.000	1	19	0

Part Specifications

Specifications could not be found.



Container No: S140095



Part: RBW6205G25331-3G-1

Job No: 186633

Serial No/Batch: S140095

Revision: B U/R

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/19/18 12:32 PM Dart.lajeunesse.marie

Date: 12/21/18

DAS
62
9-89

DQA: _____ Date: _____

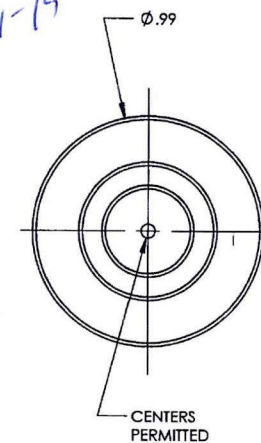
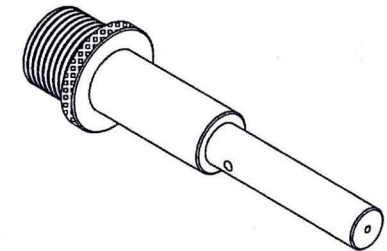
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																													
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18-11-19



URF 17-759 VM

RBW6205G25331-3G-1 PULLER

1) MATERIAL: 17-4 PH SS AS PER DRAWING M17-4-R
2) FINISH: PASSIVATE
3) HEAT TREAT: RC 28-32
4) SPEC: ASTM A967, CITRIC 1
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

		Newark, Ontario, Canada	
TITLE			
PULLER			
DWG NO.		REV	
RBW6205G25331-3G-1		B	
DESIGN BY:	VM 8/5/2017	JXX	0.03 FRACTIONS 5/16
DRAWN BY:	VM 10/17/2017	XX	ANGLES 5°
CHECKED:	SAC 10/17/2017	XX	SURFACES = 15
MFG. APPR:	DP 10/18/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED:	WM 10/25/2017	UNLESS OTHERWISE SPECIFIED	
DATE:	10/17/2017	2. INTERPRET DIM AND TOL PER	
		ASME Y14.5-2009	
		3. DIMENSIONAL LIMITS APPLY	
		AFTER PLATING	
SCALE:	NTS	WEIGHT:	SHEET 2 OF 3
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Marie Lajeunesse

From: Michael Lee
Sent: Monday, November 19, 2018 11:47 AM
To: Steven Drouin
Cc: Marie Lajeunesse
Subject: RE: RBW6205G25331-3G-1 and -3

Hello,

We can proceed with manufacturing RBW6205G25331-3G-1 and -3 with engineering sign off on the work order.

The part will remain under review until it is revised.

Please omit Passivation (finishing) it is not required.

Regards,

Mike

From: Steven Drouin <sdrouin@dartaero.com>
Sent: Monday, November 19, 2018 11:30 AM
To: Michael Lee <mlee1@dartaero.com>
Subject: FW: RBW6205G25331-3G-1 and -3

From: Steven Drouin
Sent: Thursday, November 15, 2018 2:56 PM
To: Michael Lee <mlee1@dartaero.com>
Subject: FW: RBW6205G25331-3G-1 and -3

Hi Mike

Just to make sure are you ok for this part to proceed into manufacturing ?

They want to make w/o but the part is under review
Steven

From: Marie Lajeunesse <mlajeunesse@dartaero.com>
Sent: Thursday, November 15, 2018 1:42 PM
To: Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Jesse White <jwhite@dartaero.com>
Subject: RBW6205G25331-3G-1 and -3

Hi Steven ,would need to create those w/o please could you un blocked it for me please .

Thanks

Marie